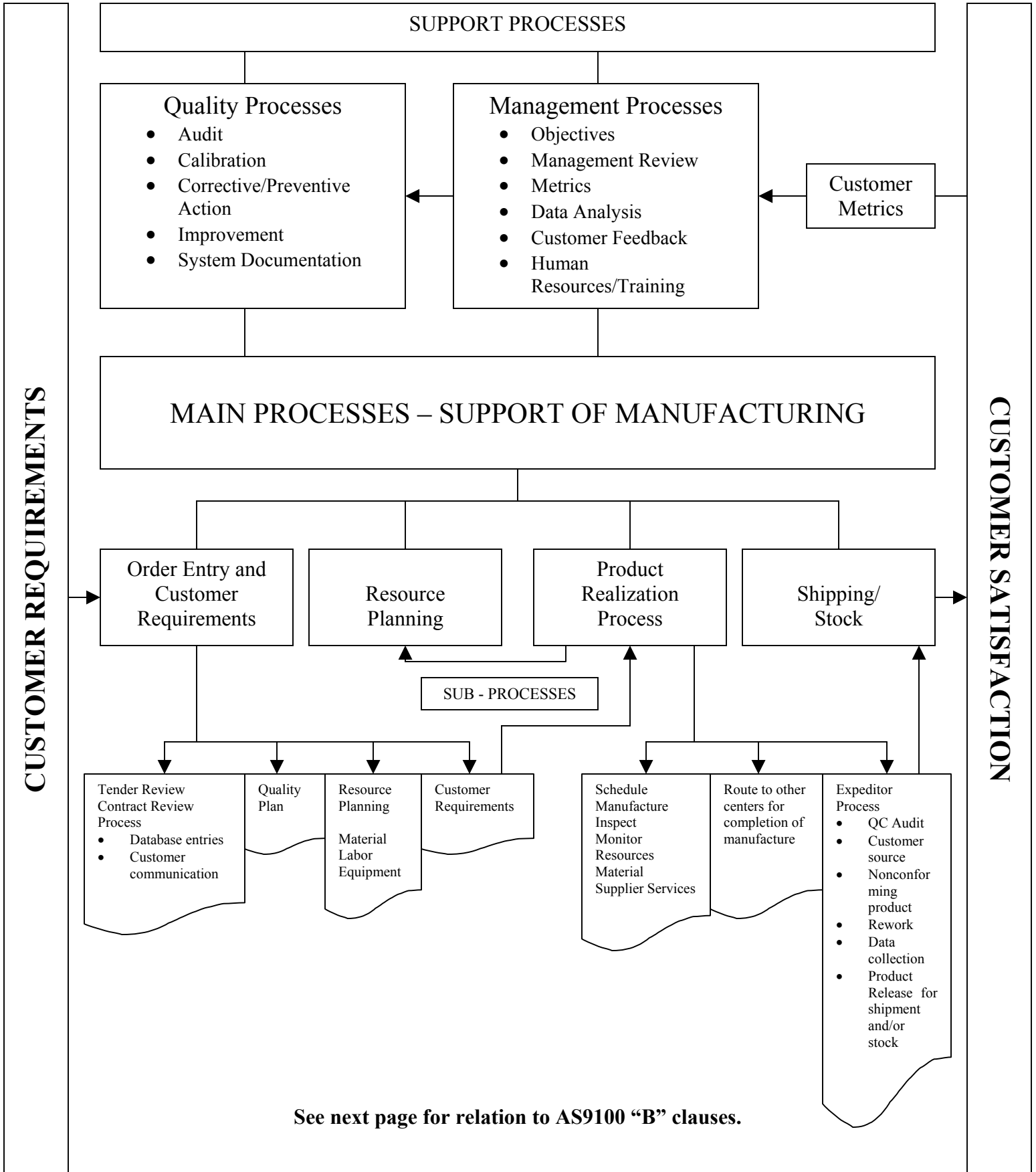


ATTACHMENT B

QMS Processes and Interactions for NMS



ATTACHMENT B

QMS Processes in Relation to AS9100 “B” Clauses

QMS Process	Applicable AS9100 “B” Clauses
Management Processes <ul style="list-style-type: none"> • Objectives • Monitoring • Data Analysis • Customer Feedback • Management Review • Human Resources/Training 	4.1, 5.1, 5.2, 5.3, 5.4, 5.5, 5.6, 6.1, 6.2, 6.3, 6.4, 7.1, 7.2.3, 8.1, 8.2.1, 8.2.3, 8.2.4, 8.4
Quality Processes <ul style="list-style-type: none"> • Audit • Calibration • Corrective/Preventive Action • Improvement • System Documentation 	4.2, 7.6, 8.2.2, 8.3, 8.5
Customer Metrics	8.4
Order Entry & Customer Requirements	5.2, 7.2
Resource Planning	7.1, 7.2, 7.4, 7.5
Product Realization	7.5, 8.2, 8.3,
Shipping-Stock	7.5.3, 7.5.5, 8.2.4